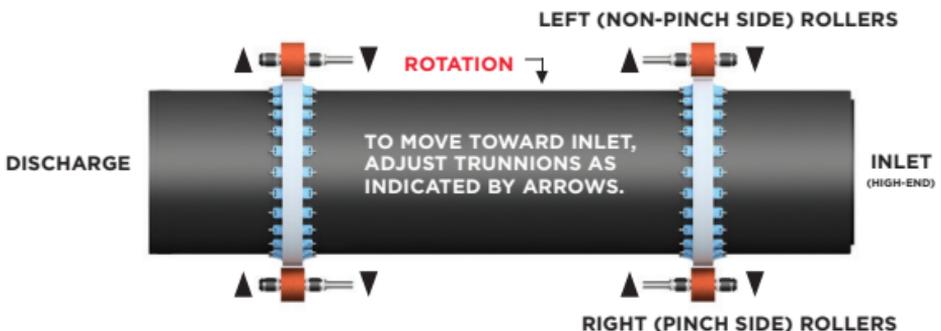
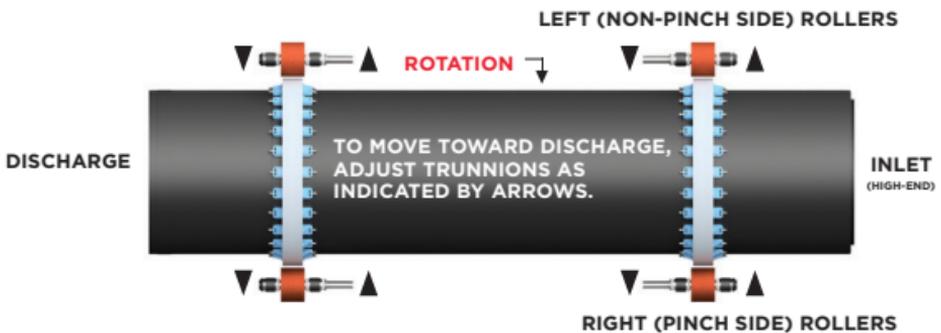


ADJUSTMENT PROCEDURE



1. Ensure that frame is level across the width.
2. String line along frame to ensure straightness.
3. Clean trunnion bases, adjustment screws and trunnion/tire sides.
4. Bring trunnions back to a neutral position.
5. Ensure the shaft centers match.
6. Run drum in neutral position. Wait for results.
7. Make adjustments accordingly in increments of .01" or less.
8. Once an adjustment is made, wait a minimum of 30 minutes to see results.
9. A properly trained drum will float between thrust rollers.
10. Train drum under normal operating conditions.
11. Drum will move uphill when loaded and downhill when empty.



MAINTENANCE TIPS

DAILY

- Visually inspect dryer.
- Check suspension bars to ensure they are snug.
- Check trunnions and tires for proper wear.
- Check thrust rollers for excessive wear.

WEEKLY

- Ensure components are properly lubricated.
- Keep trunnion piers clean of excess debris.
- Inspect drum seal.

MONTHLY

- Inspect wedgeloks (refer to manual).
- Inspect drum for excessive wear. Common wear points are at seals and inside, between flight rows.

ANNUALLY

- Inspect wedgeloks.
- Check alignment prior to outage.
- Inspect trunnion/chain drives for coupling, chain and sprocket replacement.
- Inspect bearings.
- Protect adjustment screws from the elements/corrosion.

WE GO THE EXTRA MILE TO PROVIDE EXCEPTIONAL ASPHALT EQUIPMENT SOLUTIONS AND SERVICE.

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